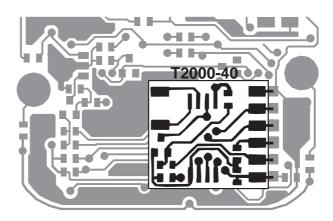
M2000-00 **T2000-40 DTMF Kit 8.9.1** 

## 8.9 T2000-40 DTMF Kit

The T2000-40 DTMF kit provides DTMF dialling facilities for T2020 model T2000 Series II radios. It consists of a small module which is fitted to the control head PCB. Once installed, all parameters (such as tone durations and hold times) can be programmed as required.

## 8.9.1 Fitting

- Remove the four screws from the back of the control head and remove the back cover, taking care not to lose the captive nuts.
  - Unplug the connecting loom from the control head PCB, if required.
- 2 Refer to the diagram below.
  - Place the DTMF module flat on the control head PCB in location 'S20' with the component side facing upwards.
  - Solder in place, checking that each pin is correctly positioned over the appropriate pad.
- Reconnect the loom (if plugged in step 1), refit the loom cable into the cable restraint in the back cover, and screw the cover back into place.
  - Ensure that the captive nuts are correctly located in the back cover before fitting.



T2000-40 DTMF Module Mounting - T2020 Control Head PCB (top side)

## 8.9.2 Programming

The radio must now be programmed with the various DTMF parameters. Refer to the manual supplied with the T2000-20 programming kit for details.

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